

# STANDARD ALUMINIUM Pipes

## Composition Design & Manufacture

Extruded sections using aluminium alloy to EN AW-6063 T5 T6 BS EN 12020 – 2:2001. Pipe collars are diecast.

## Shape & Dimensions

Supplied in standard 3.0m, 2.0m and 1.0m lengths, all complete with socket.

## Standard Accessories

1 part top offsets, 2 part top offsets, plinth offsets, side offsets, branches, bends, shoes, square to round connectors, loose sockets with spigot, loose clips, stainless steel fixing screws, cover caps, wire balloons, bobbins.

## Optional Accessories

Special bends and offsets, access plates and rodding eyes to customers requirements.

## Colours & Finishes

All pipes are finished in black textured polyester powder coating to give years of maintenance free service. Textured white and lead grey are also available at a small premium. Other BS5252 (inc BS4800) or RAL colours are available in smooth finish, however, if quantity allows, these can also be obtained in textured finish. A small premium is applicable for special colours.

## Maintenance

Yeoman Rainguard Standard Aluminium Pipes require no maintenance other than periodical cleaning out.

## Availability

Please contact our sales office 0113 279 5854 for accurate delivery

Round

Size (mm): 65 Dia, 75 Dia, 100 Dia



Square

Size (mm): 75 x 75, 100 x 100



Rectangular


Size (mm): 100 x 75




# Standard Aluminium Pipe Accessories


All components available in square (as illustrated), round and rectangular. Special sizes are readily available.

1 Part Top Offset 102°\*




Projection to order.

2 Part Top Offset 102°\*



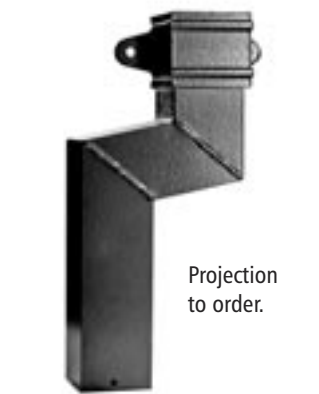
For projections 150mm to 600mm. Available left or right.

Plinth Offset 135°\*




Projection to order.

Side Offset 102°\*




Projection to order.

Branch 112°




Available left or right hand Front - Back.

Side Bend 112°




Available left or right hand Front - Back.

Shoe




Also available left or right hand.

Square to Round Connector



100mm Dia standard. Other Dia available.

Loose Socket With Spigot






# CAST ALUMINIUM Gutters & Hoppers

**Composition Design & Manufacture**  
Yeoman Rainguard Cast Aluminium Gutters are gravity fed die castings using LM 27 Alloy.

**Shape & Dimensions**  
The gutters are supplied in standard 1.8m lengths.

**Standard Accessories**  
Running outlets (round or square drop), 90° internal and external angles, 135° internal and external angles, union clips, stop ends (handed), fascia brackets, rise and fall brackets (if required), stainless steel fixing screws, silicone joint sealants, epoxy resins.

**Optional Accessories**  
Non-standard angles made to order.

**Colours & Finishes**  
All gutters, pipes and accessories are finished in black textured polyester powder coating to give years of maintenance free service. Textured white and lead grey are also available at a small premium. Other BS5252 (inc BS4800) or RAL colours are available in smooth finish, however, if quantity allows, these can also be obtained in textured finish. A small premium is applicable for special colours.

**Maintenance**  
Yeoman Rainguard Cast Aluminium Gutters & Hoppers require no maintenance other than periodical cleaning out.



No 46 Moulded

Size (mm)

100, 125, 150

Ogee

Size (mm)

100, 112, 125

Plain Half Round

Size (mm)

100, 112, 125, 150

## Cast Aluminium Gutter Accesories

Running Outlet

90° External Angle

90° Internal Angle

135° External Angle

135° Internal Angle

Union Clip

Left and Right Stop Ends

Fascia Bracket

Other bracket styles available.

## Cast Aluminium Hoppers

Plain

Width

255mm

Projection

180mm

Height

170mm

Motif

Width

380mm

Projection

185mm

Height

180mm

Bellvue

Width

285mm

Projection

205mm

Height

250mm

Swinton

Width

305mm

Projection

162mm

Height

162mm

York

Width

385mm

Projection

205mm

Height

275mm

Hallam

Width

400mm

Projection

160mm

Height

175mm

Cheltenham

Width

445mm

Projection

150mm

Height

205mm

Pontefract

Width

445mm

Projection

205mm

Height

345mm

Trent

Width

355mm

Projection

235mm

Height

325mm

Castleford Small

Width

254mm

Projection

152mm

Height

305mm

Castleford

Width

363mm

Projection

203mm

Height

410mm

Rotherham

Width

355mm

Projection

225mm

Height

355mm

Kingston

Width

305mm

Projection

203mm

Height

510mm

Bowden

Width

475mm

Projection

210mm

Height

525mm

Stockford

Width

625mm

Projection

280mm

Height

340mm

Cheshire

Width

620mm

Projection

245mm

Height

430mm

Cast Aluminium Kingston Hopper

For more information on any of our products call us on 0113 279 5854

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CAST ALUMINIUM GUTTERS & HOPPERS