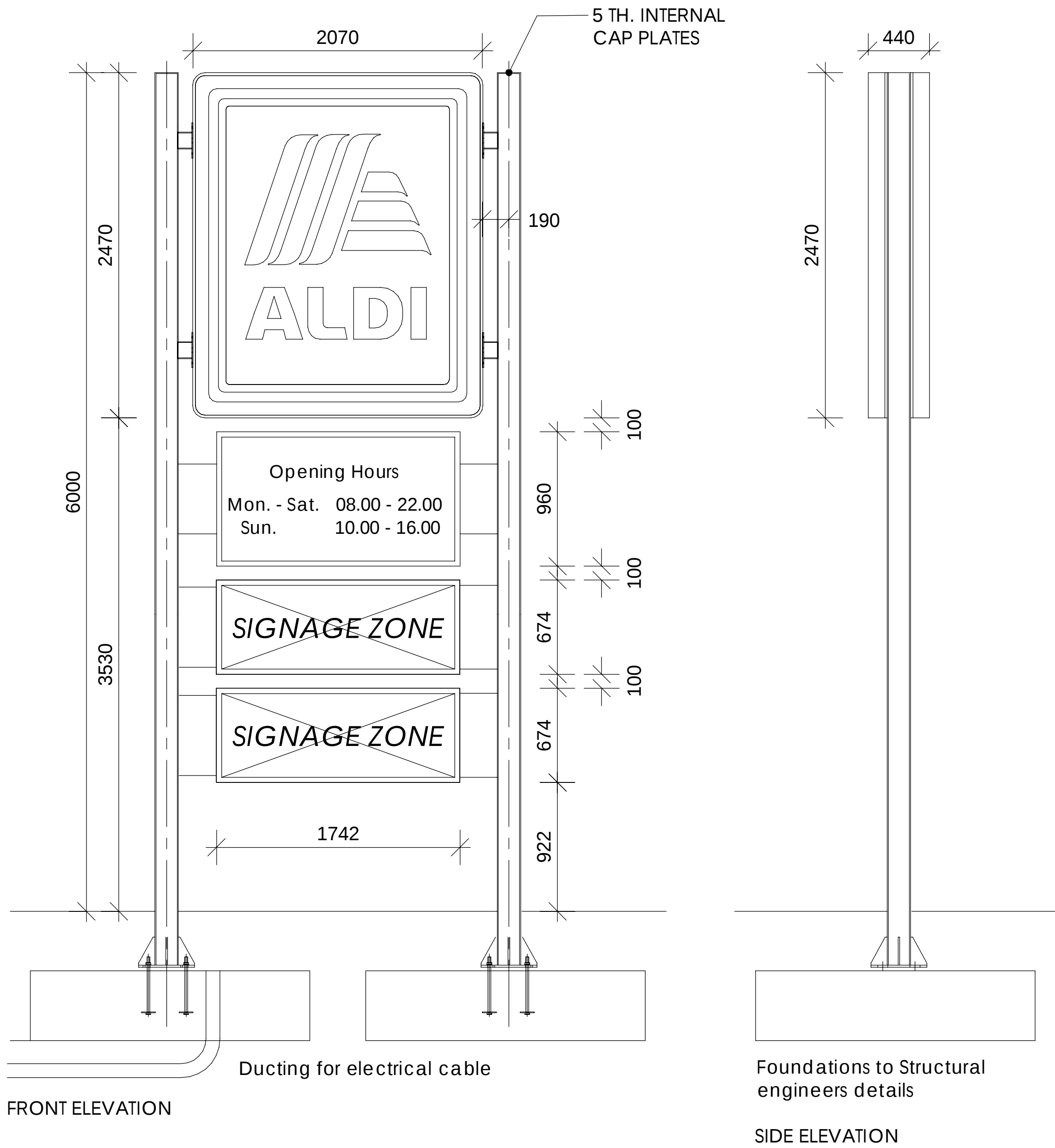
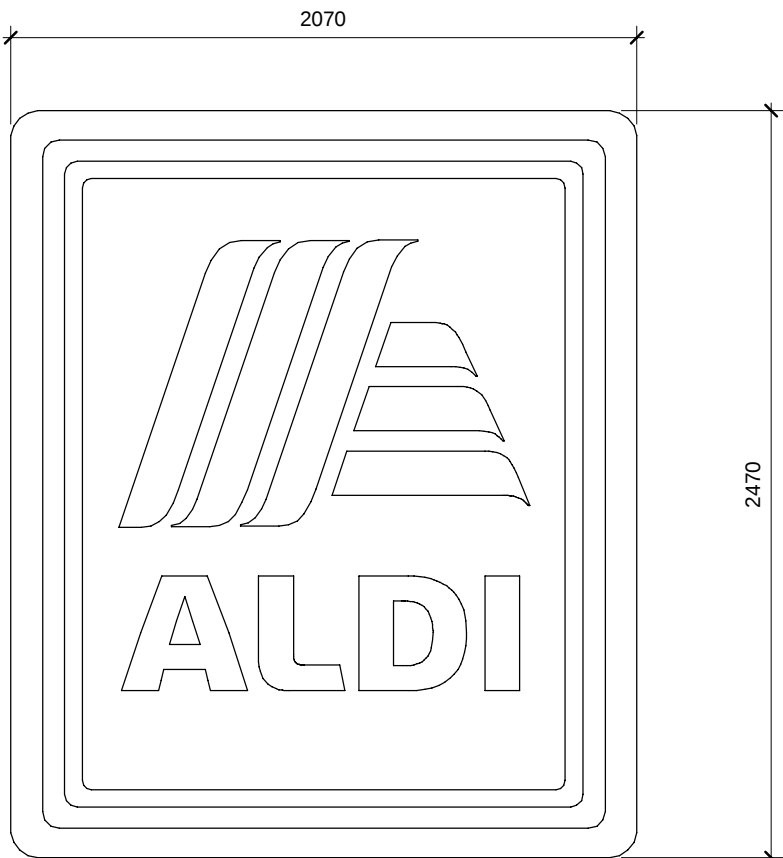
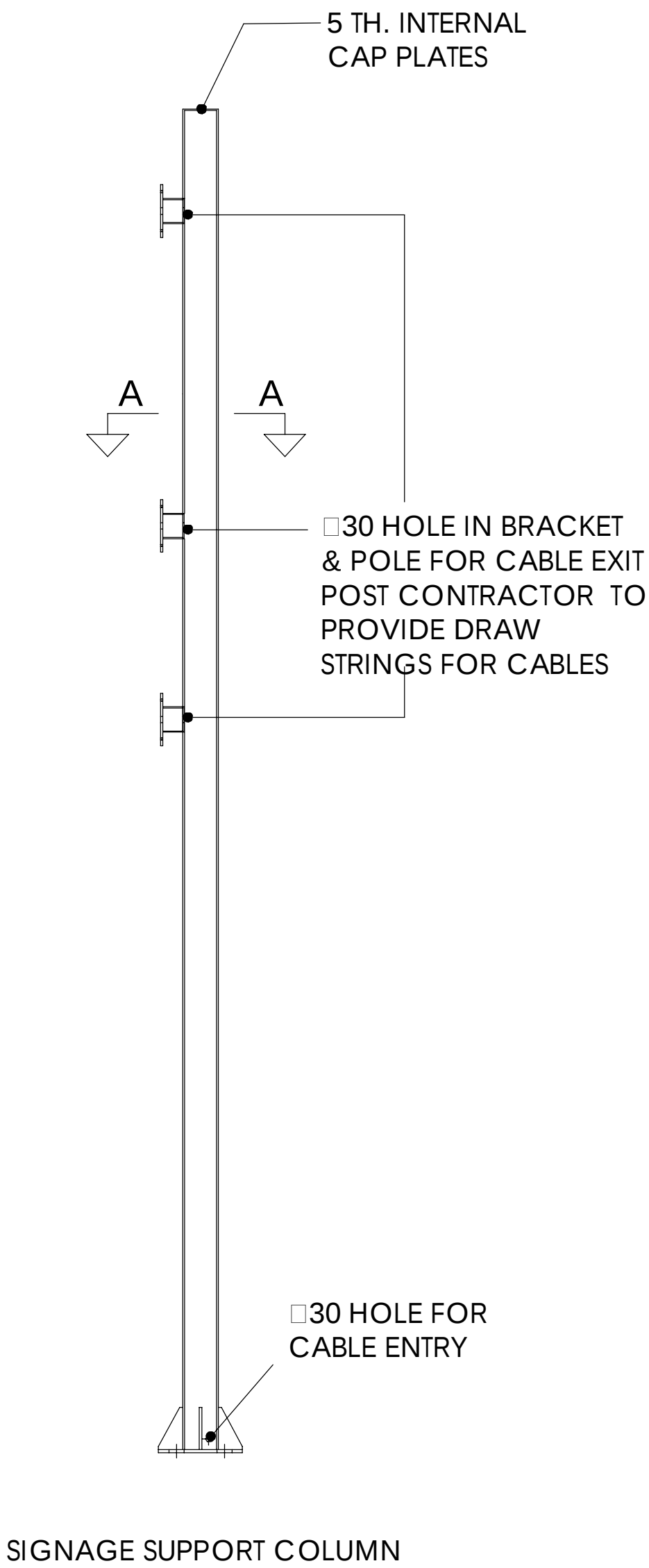


DOUBLE FACED DOUBLE POST MOUNTED SIGN

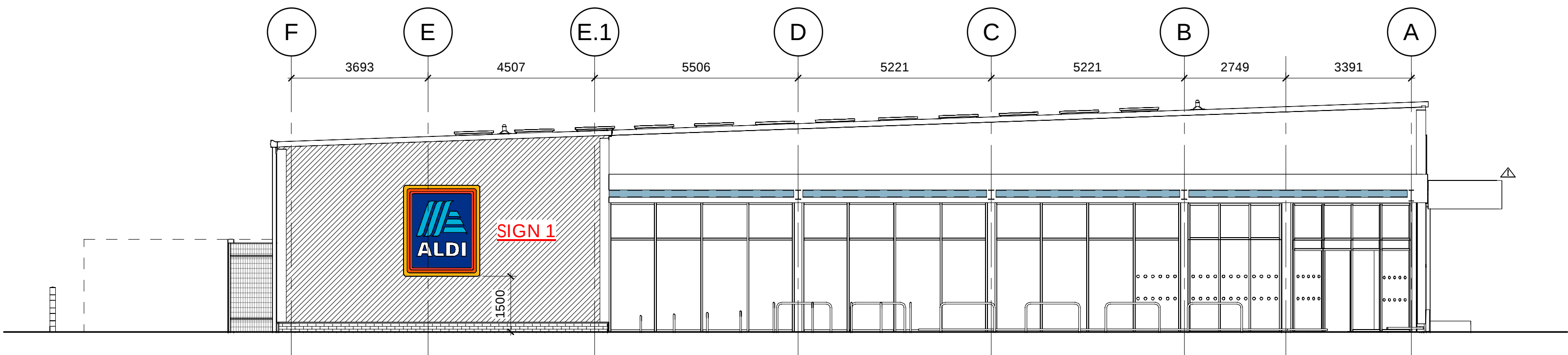
- 2no: 2470 x 2070mm (8507 LED Type) fixed back to back on central support "box".
- Central support "box" to be supplied and installed by sign contractor to match sign exactly in size and profile and to be aluminium and finished as follows:
Flat roof store colour - RAL 7016 Anthracite
Split/Pitched roof store colour - RAL 9006 Silver
- Standard Site Entrance Sign 6.000m from ground level to top of sign and posts. 3530 from ground level to underside of sign.
- Steel sign posts by sign contractor or canopy contractor, galvanised and coated as follows:
Flat/Blade roof store colour - RAL 7016 Anthracite
Grey Split/Pitched roof store colour - RAL 9006 Silver
- High quality fabricated aluminium signcases, finished as follows:
Flat/Blade roof store colour - RAL 7016 Anthracite
Grey Split/Pitched roof store colour - RAL 9006 Silver
Sign panel is Polycarbonate with screen-printed 5 colour foil logo.
- Signs fully internally illuminated by LED.
- Supply cable to be connected to signage by signage contractor. Underground cables by electrical contractor.
- No cables or junction boxes to be visible above ground level or fixed to sign.
- Lower 'showcase' sign by signage contractor including fixing 'wings' bolted to posts.
- Shell signage to be provide free issue by Shell.
- Steel materials and specific grades - Hollow sections in accordance with BS EN 10210-1 & BS EN 10219-1.
- Plates in accordance with BS EN 10025-1.
- Bolt grades in accordance with BS EN 14399-1.
- Galvanising in accordance with BS EN 1461.
- Powder coating in accordance with BS EN 13438.
- All fabrication work to be in accordance with BSEN 1090-2.
- Work to be completed to execution class 2.
- The weld specification on each individual weld to be 6mm fillet/butt weld - single pass - multi pass



INTERNALLY ILLUMINATED FREESTANDING SIGN
SIGN 2
SCALE 1:25



INTERNALLY ILLUMINATED FASCIA SIGN
SIGN 1
SCALE 1:25



3 SIDE ELEVATION
1 : 100

REV	DATE	DESCRIPTION	DRW	CHK
C01		Construction Issue.	SSL	RG

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Client	ALDI - Aldi Stores Ltd.
Project Title	ALDI - Whitehaven
Project Address	Preston Street Whitehaven CA28 9BS
Drawing Title	SIGNAGE DETAILS

Job No.	Originator	Functional	Spatial	Form	Discipline
DA-0470	THPW	XX	ZZ	DR	A
Drawing No.	Revision				
2013	C01				
Drawn	Checked	Date	Scale	Size	
SSL	RG	AUG. 2025	As indicated	A1	

2 St. Johns North Wakefield, WF1 3QA t. 01924 291800	THP Project No. 21340
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